

Metalloborophosphates provide access to new systems with microporous structures. The tetrahedral framework structures of zincoborophosphates display a close relationship to topologies of the anionic partial structures in feldspars and gismondine. Find out more on the following pages.

K[ZnBP₂O₈] and A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺): Zincoborophosphates as a New Class of Compounds with Tetrahedral Framework Structures**

Rüdiger Kniep,* Gerd Schäfer, Holger Engelhardt, and Insan Boy

Materials based on aluminosilicate cage structures (e.g. the zeolite family) have been studied for some time from various standpoints in view of their potential applications as catalysts, molecular sieves, and ion exchangers.^[1] In the last few years the interest in microporous and zeolite-analogous systems has focused primarily on aluminum phosphates^[2] and substituted variants^[3] as well as on zinc-,^[4] beryll-,^[5] gallium/gallo-,^[6] and zincogallophosphates.^[7] A microporous zincoborate^[8] is also known. In contrast, borophosphates have only recently been studied systematically.^[9] This is remarkable, since the effect of the substitution of aluminum and/or silicon by boron in zeolitic molecular sieves, such as in the boron/MFI-zeolite, has long been known in technical processes.^[10]

Our studies aimed at the systematic development of the structural chemistry of the borophosphates^[11] have led to a broad spectrum of new compounds with quite different anionic partial structures, such as oligomeric units,^[12] chains,^[9, 13] ribbons,^[14] layers,^[15] and three-dimensional frameworks.^[16] In water-containing borophosphates with chain structures and molar B:P ratios of >1, boron is both tetrahedrally and trigonal-planar coordinated by oxygen.^[11, 13] With the synthesis of K[ZnBP₂O₈] and A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺)^[17] we have now succeeded in extending the chemical diversity of compounds with tetrahedral framework structures. The zincoborophosphates presented here contain tetrahedral nets, whose topologies display a close relationship to tecto-aluminosilicates (feldspar family and gismondine).

The characteristic basic units in the crystal structures of K[ZnBP₂O₈] and A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺)^[18] are based on four-rings, which contain corner-sharing borate, phosphate, and zincate tetrahedra. These occur in three ordered variants (Figure 1, right): four-rings from two borate and two phosphate tetrahedra, from two phosphate and two zincate tetrahedra, or from one borate, one zincate, and two phosphate tetrahedra; a linkage of borate and zincate tetrahedra is avoided. All four-ring systems display, with

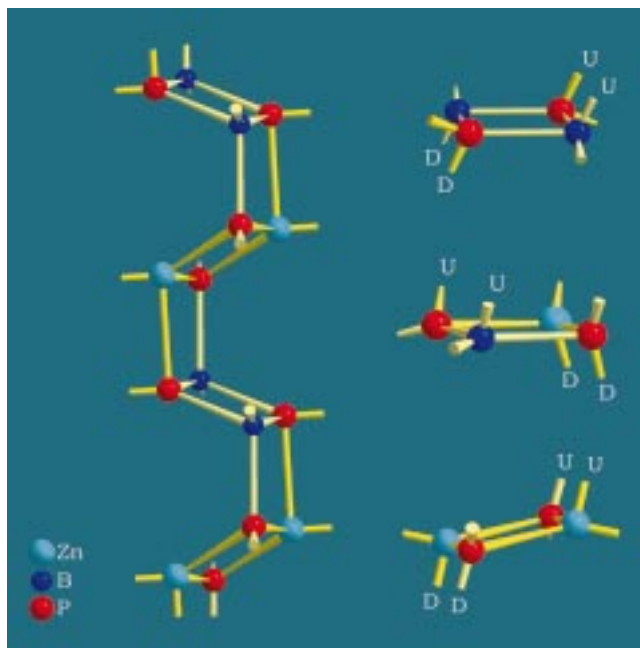


Figure 1. Topology, conformation, and linkage of tetrahedral four-ring centers in zincoborophosphates. Right: Four-rings in the crystal structures of K[ZnBP₂O₈] and A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺). Left: Crankshaft-like four-ring ribbons that occur in both crystal structures. See text for further details.

respect to the alignment of the vertices, the conformation UDD (up-up-down-down). Four-ring building blocks of this general type are denoted as secondary building units (SBU) and form the basis of the structural chemistry of a large group of tecto-aluminosilicates, among which are the feldspars.^[19] Bond lengths and angles of the BO₄, PO₄, and ZnO₄ groups in the title compounds are similar to known values in zincophosphates^[4] and borophosphates.^[20]

The linkage of the four-ring systems with each other leads in an initial formal step to 4.8² nets,^[21] from which the topology of the networks can be derived. The complex framework in the crystal structures of the isotypic compounds A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺) contains a conformation pattern of the 4.8² nets, which is also present in gismondine (Ca[Al₂Si₂O₈] · 4H₂O).^[22] Here, only the four-rings $\overline{\text{Zn-P-Zn-P}}$ and $\overline{\text{P-B-P-B}}$ participate in the formation of the nets, which are then linked through zincate with phosphate and through borate with phosphate tetrahedra, respectively. Four-rings with three different tetrahedral centers $\overline{\text{Zn-P-B-P}}$ result from the linkage of the nets with each other. Additional building units resulting from this mode of linkage are crankshaft-like four-ring ribbons, which run along [101] (Figure 1, left). Figure 2 shows the three-dimensional structural framework as exemplified by NH₄[ZnBP₂O₈] as well as the characteristic 4.8² nets with gismondine topology (IZA structure designation GIS).^[23] Along [101] the nets are linked with each other in an ABAB sequence. The resulting network is evidently very flexible and is realized in a large number of different compounds, such as SAPO-43,^[24] NaP-^[25] and CaP-zeolites,^[26] and zincogallophosphates (T)[ZnGaP₂O₈] (T = CN₃H₅ and C₄NH₉).^[27] The minimum/maximum opening areas of the eight-rings (distances O...O) are 351/896 (NH₄ phase), 308/885 (Rb phase), and

[*] Prof. Dr. R. Kniep, Dipl.-Ing. I. Boy
Eduard-Zintl-Institut der Technischen Universität
D-64289 Darmstadt (Germany)
Fax: (+49) 6151-166029
E-mail: boy@ac.chemie.tu-darmstadt.de
kniep/zuecker@cpfs.mpg.de
Dipl.-Ing. G. Schäfer, Dipl.-Ing. H. Engelhardt
Max-Planck-Institut für Chemische Physik fester Stoffe
im VEM Sachsenwerk
D-01257 Dresden (Germany)
Fax: (+49) 351-208-4502
E-mail: engelhar@cpfs.mpg.de
schaefer@cpfs.mpg.de

[**] This work was supported by the Pinguin-Stiftung, Düsseldorf, and by the Fonds der Chemischen Industrie. We thank Prof. Dr. B. Eisenmann, Darmstadt, for helpful discussions.

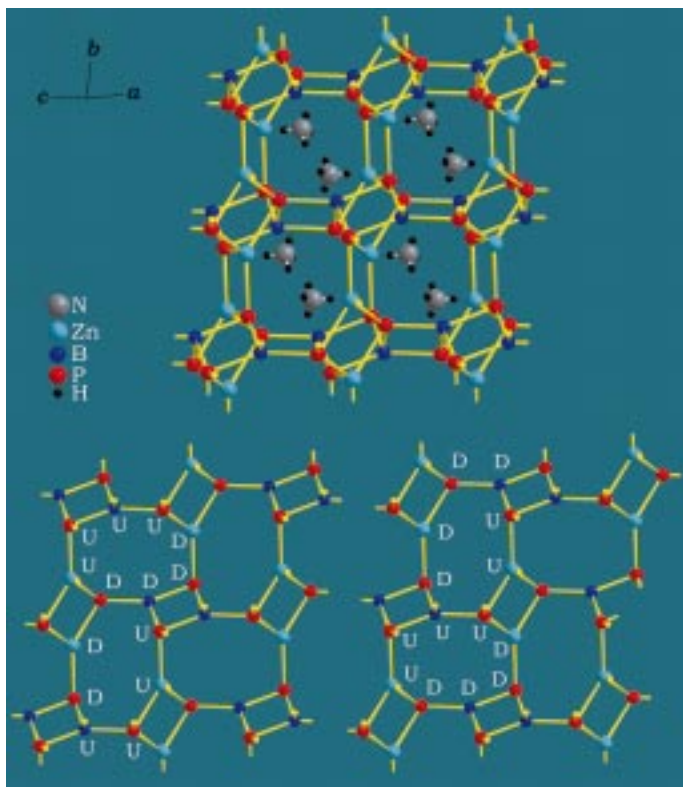


Figure 2. Gismondine-analogous linkage of tetrahedral centers in the crystal structure of $\text{NH}_4[\text{ZnBP}_2\text{O}_8]$. Top: Topology of the framework structure (view approximately along [101]). Bottom: 4.8^2 nets. See text for further details.

313/891 pm (Cs phase). Rb^+ and Cs^+ ions in the cavities are surrounded by seven oxygen atoms, giving rise to irregular polyhedra. In the crystal structure of the ammonium compound hydrogen bonds $\text{N}-\text{H}\cdots\text{O}$ ($\text{N}\cdots\text{O}$ 288–307 pm) fix the complex cation to the oxygen sites of adjacent tetrahedra. The tetrahedral network density (framework density (FD): number of tetrahedrally coordinated atoms in a volume of 1000 \AA^3)^[28] of the isotypic compounds lies in the range between 21.4 and 22.8, and thus resembles the framework density of cristobalite (23.0).^[29] Difference thermoanalytical/thermogravimetric studies (Netzsch STA 409EP, heating rate 5 K min^{-1} , open system in air) indicate a remarkable thermal stability of the compounds: 480°C ($\text{NH}_4[\text{ZnBP}_2\text{O}_8]$), 850°C ($\text{Rb}[\text{ZnBP}_2\text{O}_8]$), and 940°C ($\text{Cs}[\text{ZnBP}_2\text{O}_8]$).

The crystal structure of $\text{K}[\text{ZnBP}_2\text{O}_8]$ can be described starting from 4.8^2 nets with feldspar topology. As in the previously discussed compounds these nets from four-rings $\overline{\text{Zn-P-Zn-P}}$ and $\overline{\text{P-B-P-B}}$ are formally used for the framework construction. Figure 3 shows the three-dimensional framework of $\text{K}[\text{ZnBP}_2\text{O}_8]$ as well as the characteristic 4.8^2 nets with feldspar topology, whose elliptical eight-ring systems are built from four phosphate, two borate, and two zincate tetrahedra. The linkage of the nets along [001] corresponds to the sequence $\text{A}\bar{\text{A}}\bar{\text{A}}\bar{\text{A}}$, where $\bar{\text{A}}$ is the symbol for an inverted net. The special nature of the linkage leads to eight-ring channels, in which the potassium ions are irregularly surrounded by eight or ten oxygen neighbors. Also in this case crankshaft-like four-ring ribbons result, which run along [001] (Figure 1,

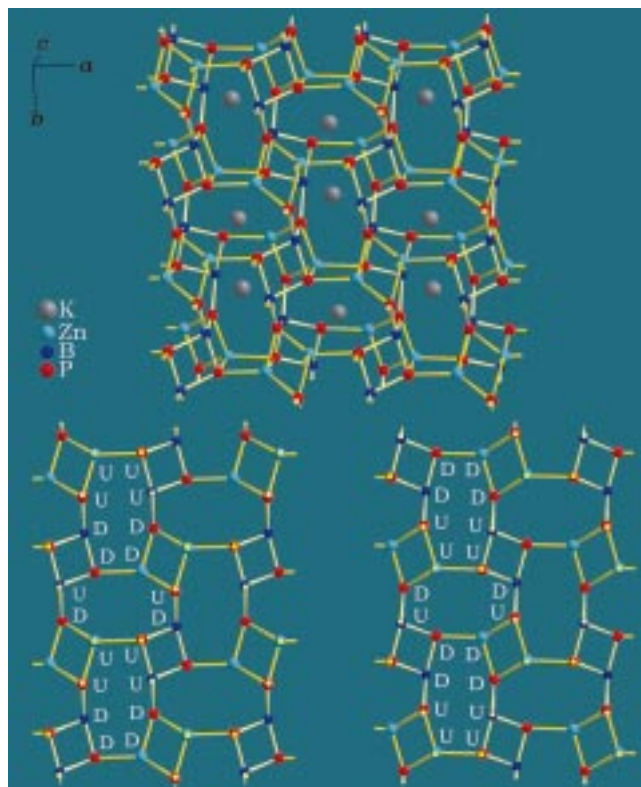


Figure 3. The crystal structure of $\text{K}[\text{ZnBP}_2\text{O}_8]$. Top: Topology of the framework structure (linkage of the tetrahedral centers). Bottom: feldspar-analogous 4.8^2 nets. See text for further details.

left). The network linkage $\text{A}\bar{\text{A}}\bar{\text{A}}\bar{\text{A}}$ is new. In the feldspar family (e.g. anorthite ($\text{Ca}[\text{Al}_2\text{Si}_2\text{O}_8]$))^[30] the 4.8^2 nets are linked according to an ABAB pattern. The minimum/maximum opening area of the elliptical eight-rings of $\text{K}[\text{ZnBP}_2\text{O}_8]$ (distances $\text{O}\cdots\text{O}$) is 296/930 pm. The tetrahedral network density (see above) of $\text{K}[\text{ZnBP}_2\text{O}_8]$ is 23.6. The compound is thermally stable up to 822°C .

Based on the compounds presented it becomes clear that with metalloborophosphates anionic partial structures can be realized, which open the door to real microporous systems. Also of significance is that the elements participating in the anionic structures are distributed in an ordered fashion. The next generations of this class of compounds will probably contain redox-active transition metals. In addition the possibility of integrating three-coordinate boron in the anionic partial structures should be kept in mind.

Received: July 16, 1999 [Z13734IE]

German version: *Angew. Chem.* **1999**, *111*, 3858–3861

Keywords: boron • phosphorus • solid-state structures

- [1] D. W. Breck, *Zeolite Molecular Sieves*, Wiley, New York, **1974**.
- [2] a) S. T. Wilson, B. M. Lok, C. A. Messina, T. R. Cannan, E. M. Flanigen, *J. Am. Chem. Soc.* **1982**, *104*, 1146–1147; b) E. M. Flanigen, B. M. Lok, R. L. Patton, S. T. Wilson, *Pure Appl. Chem.* **1986**, *58*, 1351–1358.
- [3] a) P. Feng, X. Bu, G. D. Stucky, *Nature* **1997**, *388*, 735–741; b) M. Hartmann, L. Kevan, *Chem. Rev.* **1999**, *99*, 636–663.

- [4] a) R. L. Bedard (UOP Inc. USA), US 005302362, **1994**; b) W. T. A. Harrison, R. W. Broach, R. A. Bedard, T. E. Gier, X. Bu, G. D. Stucky, *Chem. Mater.* **1996**, *8*, 691–700; c) W. T. A. Harrison, L. Hannooman, *Angew. Chem.* **1997**, *109*, 663–665; *Angew. Chem. Int. Ed. Engl.* **1997**, *36*, 640–641; d) S. B. Harmon, S. C. Sevov, *Chem. Mater.* **1998**, *10*, 3020–3023.
- [5] T. E. Gier, G. D. Stucky, *Nature* **1991**, *349*, 508–510.
- [6] a) M. Estermann, L. B. McCusker, C. Baerlocher, A. Merrouche, H. Kessler, *Nature* **1991**, *352*, 320–323; b) T. Loiseau, G. Férey, *J. Solid State Chem.* **1994**, *111*, 403–415; c) A. M. Chippindale, A. R. Cowley, *Microporous Mesoporous Mater.* **1998**, *21*, 271–279.
- [7] a) X. Bu, T. E. Gier, P. Feng, G. D. Stucky, *Microporous Mesoporous Mater.* **1998**, *20*, 371–379; b) A. R. Cowley, A. M. Chippindale, *Microporous Mesoporous Mater.* **1999**, *28*, 163–172.
- [8] W. T. A. Harrison, T. E. Gier, G. D. Stucky, *Angew. Chem.* **1993**, *105*, 788–790; *Angew. Chem. Int. Ed. Engl.* **1993**, *32*, 724–726.
- [9] R. Kniep, G. Gözel, B. Eisenmann, C. Röhr, M. Asbrand, M. Kizilyalli, *Angew. Chem.* **1994**, *106*, 791–793; *Angew. Chem. Int. Ed. Engl.* **1994**, *33*, 749–751.
- [10] a) M. Taramasso, G. Perego, B. Notari, in *Proc. 5th Int. Conf. Zeolites* (Ed.: L. V. Rees), Heyden, Philadelphia, **1980**, pp. 40–48; b) G. Coudurier, J. C. Védrine, *Pure Appl. Chem.* **1986**, *58*, 1389–1396; c) R. A. Van Nordstrand, D. S. Santilli, S. I. Zones in *Synthesis of Microporous Materials, Vol. 1: Molecular Sieves* (Eds.: M. L. Occelli, H. E. Robson), Van Nostrand Reinhold, New York, **1992**, p. 373.
- [11] R. Kniep, H. Engelhardt, C. Hauf, *Chem. Mater.* **1998**, *10*, 2930–2934.
- [12] a) I. Boy, G. Cordier, R. Kniep, *Z. Kristallogr. NCS* **1998**, *213*, 29–30; b) I. Boy, G. Cordier, B. Eisenmann, R. Kniep, *Z. Naturforsch. B* **1998**, *53*, 165–170; c) I. Boy, G. Cordier, R. Kniep, *Z. Naturforsch. B* **1998**, *53*, 1440–1444; d) C. Hauf, I. Boy, R. Kniep, *Z. Kristallogr. NCS* **1999**, *214*, 3–4.
- [13] a) C. Hauf, T. Friedrich, R. Kniep, *Z. Kristallogr.* **1995**, *210*, 446; b) C. Hauf, R. Kniep, *Z. Kristallogr.* **1996**, *211*, 705–706; c) C. Hauf, R. Kniep, *Z. Kristallogr.* **1996**, *211*, 707–708; d) C. Hauf, R. Kniep, *Z. Kristallogr. NCS* **1997**, *212*, 313–314; e) I. Boy, C. Hauf, R. Kniep, *Z. Naturforsch. B* **1998**, *53*, 631–633; f) R. Kniep, I. Boy, H. Engelhardt, *Z. Anorg. Allg. Chem.* **1999**, *625*, 1512–1516.
- [14] a) R. Kniep, H. G. Will, I. Boy, C. Röhr, *Angew. Chem.* **1997**, *109*, 1052–1053; *Angew. Chem. Int. Ed. Engl.* **1997**, *36*, 1013–1014; b) I. Boy, R. Kniep, *Z. Naturforsch. B* **1999**, *54*, 895–898.
- [15] a) R. Kniep, H. Engelhardt, *Z. Anorg. Allg. Chem.* **1998**, *624*, 1291–1297; b) R. Kniep, G. Schäfer, *Z. Anorg. Allg. Chem.* in press.
- [16] C. Hauf, R. Kniep, *Z. Naturforsch. B* **1997**, *52*, 1432–1435.
- [17] The title compounds K[ZnBP₂O₈] and A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺) were prepared under mild hydrothermal conditions in teflon autoclaves (internal volume 20 mL). For this the starting materials (see below) were heated to about 80 °C in demineralized water (10 mL) and treated under stirring with 85 % H₃PO₄, until the components had dissolved completely. The clear solutions were concentrated to about 15–20 mL to give a highly viscous gel. The pH values were between 1 and 1.5. The highly viscous gels were transferred to the teflon autoclaves (degree of filling about 60–80 %) and stored for three to four days at about 170 °C. The crystalline reaction products were filtered off in vacuo, washed with demineralized water, and dried at 60 °C. Single crystals with an approximate monoclinic habit grow to a length of about 0.8 mm under these conditions. Starting materials used for the syntheses: a) K[ZnBP₂O₈]: 0.65 g ZnO, 2.44 g K₂B₄O₇ · 4H₂O, 2.2 g K₂HPO₄ (molar ratio 1:1:2), 5.5 mL 85 % H₃PO₄, degree of filling 60 %; b) NH₄[ZnBP₂O₈]: 2.33 g ZnO, 0.99 g B₂O₃, 7.55 g (NH₄)₂HPO₄ (molar ratio 2:1:4), 6 mL 85 % H₃PO₄, degree of filling 70 %; c) Rb[ZnBP₂O₈]: 7.62 g RbOH, 3.02 g ZnO, 1.29 g B₂O₃ (molar ratio 2:2:1), 9 mL 85 % H₃PO₄, degree of filling 65 %; d) Cs[ZnBP₂O₈]: 8.6 g CsOH, 2.33 g ZnO, 0.99 g B₂O₃, (molar ratio 2:2:1), 7.1 mL 85 % H₃PO₄, degree of filling 90 %.
- [18] a) Crystal structure determinations: Diffractometer: Philips PW 1100 (modernized by Stoe) for K[ZnBP₂O₈], Siemens P4 for A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺); MoK_α radiation; graphite monochromator; measurement range 5 ≤ 2θ ≤ 60; Lorentzian, polarization, and absorption (Ψ scan) corrections; structures solved by direct methods and refined by full-matrix least-squares methods by using the SHELX-97 program (G. M. Sheldrick, SHELX-97, Universität Göttingen, **1997**); anisotropic displacement parameters (except for N and H). The positions of the H atoms in NH₄[ZnBP₂O₈] were obtained from difference-Fourier syntheses, refinement with restraints (N–H distances to 0.86 Å, H–N–H angle approximately the tetrahedral angle and U_{iso}(H) = 1.2 U_{iso}(N)). b) Crystal structure data: 1) K[ZnBP₂O₈]: monoclinic, space group C2/c (no. 15), a = 1261.7(5), b = 1277.3(6), c = 841.5(3) pm, β = 91.25(3)°, V = 1355.8(1) Å³, Z = 8, ρ_{calcd} = 2.991 g cm^{−3}; μ(MoK_α) = 4.72 mm^{−1}; 4110 measured reflections, 1978 independent reflections, 1586 with F_o > 4σ(F_o); 119 free parameters; GOF = 0.954; R values for F_o > 4σ(F_o): R1 = 0.0273, wR2 = 0.0630; max./min. residual electron density: 0.519/−0.554 × 10^{−6} e pm^{−3}. 2) A[ZnBP₂O₈] (A = NH₄⁺, Rb⁺, Cs⁺): triclinic, space group P1̄ (no. 2); NH₄[ZnBP₂O₈]: a = 743.7(1), b = 761.2(1), c = 785.0(1) pm, α = 119.05(2), β = 101.59(1), γ = 103.43(1)°, V = 351.18(9) Å³, Z = 2, ρ_{calcd} = 2.687 g cm^{−3}; μ(MoK_α) = 3.969 mm^{−1}; 4758 measured reflections, 1968 independent reflections, 1892 with F_o > 4σ(F_o); 121 free parameters; GOF = 1.162; R values for F_o > 4σ(F_o): R1 = 0.0224, wR2 = 0.0628; max./min. residual electron density: 0.801/−0.720 × 10^{−6} e pm^{−3}. Rb[ZnBP₂O₈]: a = 743.9(2), b = 763.9(2), c = 786.1(2) pm, α = 118.82(2), β = 101.73(2), γ = 103.51(2)°, V = 353.4(2) Å³, Z = 2, ρ_{calcd} = 3.304 g cm^{−3}; μ(MoK_α) = 10.779 mm^{−1}; 3752 measured reflections, 1878 independent reflections, 1616 with F_o > 4σ(F_o); 118 free parameters; GOF = 1.073; R values for F_o > 4σ(F_o): R1 = 0.0283, wR2 = 0.0674; max./min. residual electron density: 1.63/−1.04 × 10^{−6} e pm^{−3}. Cs[ZnBP₂O₈]: a = 750.6(2), b = 791.4(2), c = 803.8(2) pm, α = 118.05(2), β = 102.96(2), γ = 104.50(2)°, V = 373.9(2) Å³, Z = 2, ρ_{calcd} = 3.545 g cm^{−3}; μ(MoK_α) = 8.520 mm^{−1}; 4022 measured reflections, 2010 independent reflections, 1457 with F_o > 4σ(F_o); 118 free parameters; GOF = 1.057; R values for F_o > 4σ(F_o): R1 = 0.0488, wR2 = 0.1084; max./min. residual electron density: 1.47/−1.55 × 10^{−6} e pm^{−3}. Further details on the crystal structure investigations may be obtained from the Fachinformationszentrum Karlsruhe, D-76344 Eggenstein-Leopoldshafen, Germany (fax: (+49) 7247-808-666; e-mail: crysdata@fiz-karlsruhe.de), on quoting the depositary numbers CSD-410869, CSD-410870, CSD-410871, and CSD-410872.
- [19] F. Liebau, *Structural Chemistry of Silicates*, Springer, Berlin, **1985**.
- [20] Selected bond lengths [pm] and angles [°] in the crystal structures: a) K[ZnBP₂O₈]: B–O 145–147, P–O 150–156, Zn–O 192–196, K–O 274–325; O–B–O 103–114, O–P–O 102–114, O–Zn–O 95–115, B–O–P 132–141, P–O–Zn 120–138; b) NH₄[ZnBP₂O₈]: B–O 146–148, P–O 151–156, Zn–O 193–195, N–H 79–88, N–H...O 288–307; O–B–O 105–113, O–P–O 105–113, O–Zn–O 106–113, B–O–P 128–135, P–O–Zn 123–128, N–H–O 125–155; c) Rb[ZnBP₂O₈]: B–O 145–148, P–O 150–156, Zn–O 192–195, Rb–O 295–328; O–B–O 105–114, O–P–O 105–115, O–Zn–O 105–118, B–O–P 128–136, P–O–Zn 121–128; d) Cs[ZnBP₂O₈]: B–O 146–148, P–O 150–156, Zn–O 192–195, Cs–O 313–348; O–B–O 105–113, O–P–O 104–116, O–Zn–O 102–120, B–O–P 129–137, P–O–Zn 125–128.
- [21] a) J. V. Smith, F. Rinaldi, *Mineral. Mag.* **1962**, *33*, 202–212; b) J. V. Smith, *Chem. Rev.* **1988**, *88*, 149–182.
- [22] a) K. Fischer, *Am. Mineral.* **1963**, *48*, 664–672; b) G. Artioli, R. Rinaldi, Å. Kvik, J. V. Smith, *Zeolites* **1986**, *6*, 361–366.
- [23] W. M. Meier, D. H. Olson, C. Baerlocher, *Atlas of Zeolite Structure Types*, 4th ed., Elsevier, London **1996**, p. 108.
- [24] M. Helliwell, V. Kaucic, G. M. T. Cheetham, M. M. Harding, B. M. Kariuku, P. J. Rizkallah, *Acta Crystallogr. Sect. B* **1993**, *49*, 413–420.
- [25] B. R. Albert, A. K. Cheetham, J. A. Stuart, C. J. Adams, *Microporous Mesoporous Mater.* **1998**, *21*, 133–142.
- [26] B. R. Albert, A. K. Cheetham, C. J. Adams, *Microporous Mesoporous Mater.* **1998**, *21*, 127–132.
- [27] A. M. Chippindale, A. R. Cowley, K. J. Peacock, *Microporous Mesoporous Mater.* **1998**, *24*, 133–141.
- [28] G. O. Brunner, W. M. Meier, *Nature* **1989**, *337*, 146–147.
- [29] D. R. Peacor, *Z. Kristallogr.* **1973**, *138*, 274–298.
- [30] a) C. J. E. Kempster, H. D. Megaw, E. W. Radoslovich, *Acta Crystallogr.* **1962**, *15*, 1005–1017; b) C. J. E. Kempster, H. D. Megaw, E. W. Radoslovich, *Acta Crystallogr.* **1962**, *15*, 1017–1035.